

[Designation of Document] Abstract

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[Problems to be solved] It is to provide a method for forming a rubber strip which enables a wider rubber of small thickness  
5 without lowering an extruding speed and enables to reduce a building cycle time, thereby increasing the efficiency of tire manufacturing.

[Means for Solving the Problems] Temperatures at a main-part casing 11, a screw shaft 12 and a head region included with  
10 the die 13 are controlled to be different from each other in a manner that: the temperature as controlled in the main-part casing 11 is higher than that in the screw shaft 12; and the temperature as controlled in the head region is higher than that in the main-part casing 11, when continuously extruding  
15 a rubber material in a form of a ribbon in forming a rubber strip 1.